



**SUBARU**  
**OF AMERICA, INC.**

121 CITY LINE AVENUE  
BALA CYNWYD, PA. 19004

## SERVICE BULLETIN

Ref: AT-68-2

#4  
Aug. 20, 1968

The Maintenance standards have been changed by the recent modification of the engine for Subaru 360 Sedan.

Please correct the service manual according to the following:

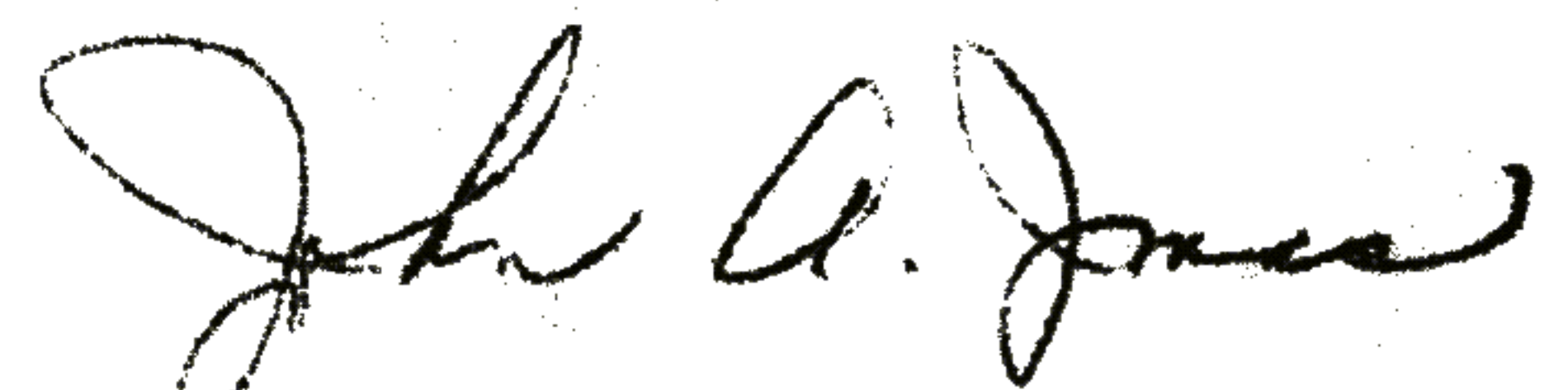
Page 59	New	Old
Line 7	10 mm	8mm
10	Cylinder head bolts tightening torque. 4.75 - 5.25 mkg (34.3 - 38 ft-lb.) Sedan: Engine number 250204 and later.	Cylinder head bolts tightening torque. 2.5 - 3.0 m-kg (18 -22 ft-lb.)

Page 101	New	Old
Line 4	0.04 - 0.08 mm	0.004 - 0.08 mm
7	0.04 - 0.08 mm	0.004 - 0.12 mm
8	0.002 - 0.0032 in	0.0002 - 0.0047 in.
17	B17-56C3	#6203

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Lock nuts tightening torque.  
1.55 - 1.85 m-kg  
(11.2 - 13.4 ft-lb.)

Page 223	New	Old
Line 24	1600 km (940 mi)	1000 km (600 mi)
24 (e)	Normally, clean the element once every 1500km (940mi) When the element has been washed in gasoline 3-6 times or when it has been used for mileage of 6000 km (3760mi) replace it.	(e) Normally, clean the element once every 1000km (600 mi) (500-700 km) (300-430mi) in localities where much dust exists.) When the element has been washed in gasoline 3-6 times or when it has been used for Mileage of 600km (3700mi), replace it.



John A. Jonas  
National Service Manager